ALUMINIUM

2024 Aluminium Sheet

Smiths Advanced Metals

Rev: SAM/datasheets/aluminium/2024-sheet/feb-2022

Aluminium & Clad Sheets

High strength aluminium sheet with improved corrosion resistance once cladded.

Often referred to as an 'aircraft alloy', 2024 aluminium sheet can be machined to a high quality finish.

Workability of the alloy is good, but weldability is generally poor. 2024 is typically supplied with an anodised finish although it is also supplied in clad form (Alclad); this is when the original material is clad with a thin layer of purer aluminium for improved fracture toughness.

We stock 2024 aluminium sheets in a wide range of thicknesses and tempers (including O, T3, T351, T4, T42 and T81 tempers).

Grades / Specifications

- 3.1364
- ABS5044, ABS5503A
- AIMS-03-04-014
- AIR9048
- AMS4035, AMS4037, AMSQQA250/4, ABM 1-6015
- AMS4461, AMS4462, AMSQQA250/5, ABM1-7067

Benefits

- Good formability
- Good machinability
- Clad sheets offer excellent corrosion resistance





ASTM B209

- **BS L100**
- BS L109, BS L110
- **CMMP019, CMMP025**
- LN9073

BS EN 573, BS EN 485

Key Applications

- Aircraft structures
- Military vehicles
- Structural applications

Chemi	cal Con	nposit	ion (we	ight %)							
	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others (ea)	Others (total)	Al
min.			3.80	0.30	1.20						Rem
max.	0.50	0.50	4.90	0.90	1.80	0.10	0.25	0.15	0.05	0.15	

Mechanical Properties (minimum values unless stated)						
*Temper	MPa _{Rm}	MPa R _{p0,2}	Elongation A _{50mm}	Hardness HBW Typical		
0	220 max	140 max	13	55		
Т3	440	290	14	124		
T4	425	275	14	120		
T351	440	290	14	124		

*Based on sheet thickness from 3 to 6mm. T4 thickness range from 1.5mm - 6mm. Properties as per BS EN 485-2

Physical Properties				
Temper	Т3			
Density (g/cm ³)	2.77			
Melting Range (°C)	500 - 640			
Electrical Conductivity (20°C, % IACS)	30			
Thermal Conductivity (% IACS)	38.4			
Modulus of Elasticity (x10 ³ , N/mm ²)	73			

info@smithsadvanced.com

www.smithsadvanced.com



Stratton Business Park, London Road, Biggleswade, Bedfordshire SG18 8QB

Tel: +44 (0) 1767 604710



(th) (≯≮ UKAS TESTI 1930

All information in our data sheet is based on approximate testing and is stated to the best of our knowledge and belief. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of trading. © Smiths Advanced Metals 2023