ALUMINIUM

2024 Aluminium Sheet

Smiths Advanced Metals

Rev: SAM/datasheets/aluminium/2024-sheet/feb-2022

Aluminium & Clad Sheets

High strength aluminium sheet with improved corrosion resistance once cladded.

Often referred to as an 'aircraft alloy', 2024 aluminium sheet can be machined to a high quality finish.

Workability of the alloy is good, but weldability is generally poor. 2024 is typically supplied with an anodised finish although it is also supplied in clad form (Alclad); this is when the original material is clad with a thin layer of purer aluminium for improved fracture toughness.

We stock 2024 aluminium sheets in a wide range of thicknesses and tempers (including O, T3, T351, T4, T42 and T81 tempers).

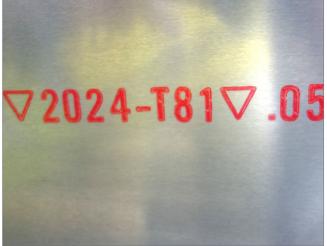
Grades / Specifications

- 3.1364
- ABS5044, ABS5503A
- AIMS-03-04-014
- AIR9048
- AMS4035, AMS4037, AMSQQA250/4, ABM 1-6015
- AMS4461, AMS4462, AMSQQA250/5, ABM1-7067

Benefits

- Good formability
- Good machinability
- Clad sheets offer excellent corrosion resistance





| ASTM B209 |
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- **BS L100**
- BS L109, BS L110
- **CMMP019, CMMP025**
- LN9073

BS EN 573, BS EN 485

Key Applications

- Aircraft structures
- Military vehicles
- Structural applications

| Chemi | cal Con | nposit | ion (we | ight %) | | | | | | | |
|-------|---------|--------|---------|---------|------|------|------|------|-------------|----------------|-----|
| | Si | Fe | Cu | Mn | Mg | Cr | Zn | Ti | Others (ea) | Others (total) | Al |
| min. | | | 3.80 | 0.30 | 1.20 | | | | | | Rem |
| max. | 0.50 | 0.50 | 4.90 | 0.90 | 1.80 | 0.10 | 0.25 | 0.15 | 0.05 | 0.15 | |

| Mechanical Properties (minimum values unless stated) | | | | | | |
|--|-------------------|------------------------------|---------------------------------|-------------------------|--|--|
| *Temper | MPa _{Rm} | MPa R _{p0,2} | Elongation A _{50mm} | Hardness HBW Typical | | |
| 0 | 220 max | 140 max | 13 | 55 | | |
| Т3 | 440 | 290 | 14 | 124 | | |
| T4 | 425 | 275 | 14 | 120 | | |
| T351 | 440 | 290 | 14 | 124 | | |

*Based on sheet thickness from 3 to 6mm. T4 thickness range from 1.5mm - 6mm. Properties as per BS EN 485-2

| Physical Properties | | | | |
|---|-----------|--|--|--|
| Temper | Т3 | | | |
| Density (g/cm ³) | 2.77 | | | |
| Melting Range (°C) | 500 - 640 | | | |
| Electrical Conductivity (20°C, % IACS) | 30 | | | |
| Thermal Conductivity (% IACS) | 38.4 | | | |
| Modulus of Elasticity (x10 ³ , N/mm ²) | 73 | | | |
| | | | | |

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